
TYPE	Two-component acid curing primer.
USE	For all types of wood and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Good opacity. Good filling properties. Very good sanding properties. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Matt
Delivery viscosity	40-45 s, DIN-cup 6, 20 °C. Thixotropic.
Specific density	1.25-1.29 kg/l depending on colour.
Solids	Approx. 65 % by weight Approx. 49 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	10 % by weight HARDENER 1399-12. 13 % by volume
Pot life	24 hours when thinned to 20 s, DIN 4, 20 °C
System	To be top coated with Acid Curing coating or TEKNOCOAT 1678-1X, 100-120 g/m ² . Water borne topcoat is not recommended. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, airless-, automatic- and electrostatic spraying. Curtain coating.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	2-4 hours	30-45 min.
	Dry for stacking	6-8 hours	1-2 hours
Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.		
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.		
Cleaning	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.		

HEALTH AND SAFETY	See Safety Data Sheet.
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